

PN 209

Fig. 7—Tape Connector and Wires

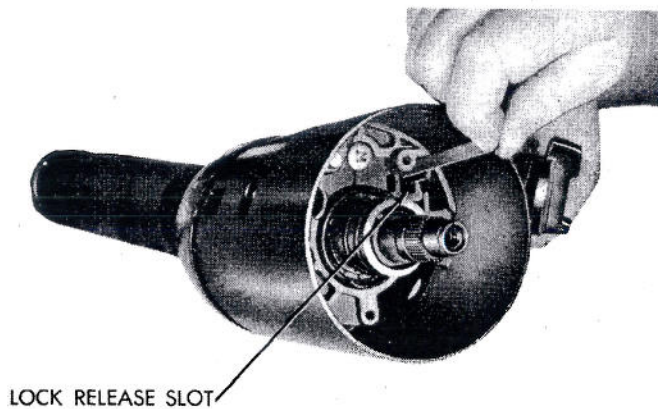
left to disengage rack from actuator. Remove activator assembly.

(18) Remove coupling from lower end of steering shaft. Double coupling is retained to shaft with a roll pin.

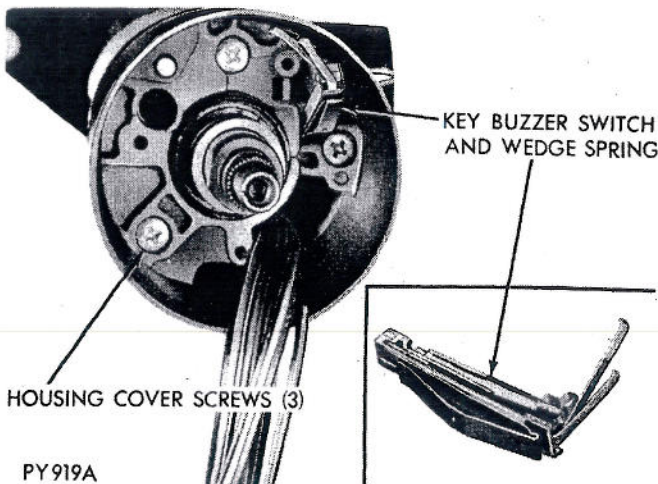
(19) Remove steering shaft assembly from upper end.

(20) Disassemble steering shaft assembly by removing center spheres and anti-lash spring (Figs. 14 and 15).

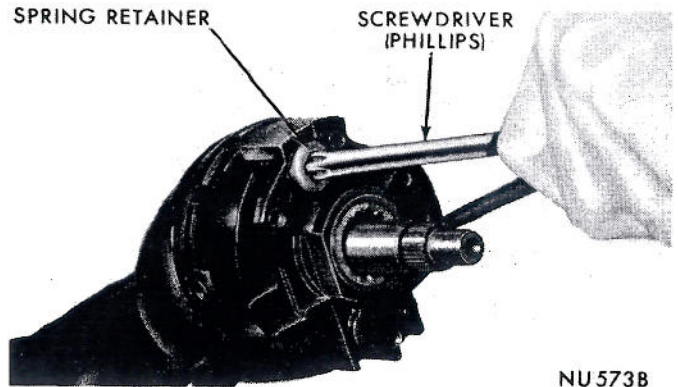
(21) **Tilt-A-Scope Only:** Disassemble upper steering



PY920A

Fig. 8—Removing Lock Cylinder


PY919A

Fig. 9—Key Buzzer Switch and Wedge Spring


NU573B

Fig. 10—Tilt Spring Retainer

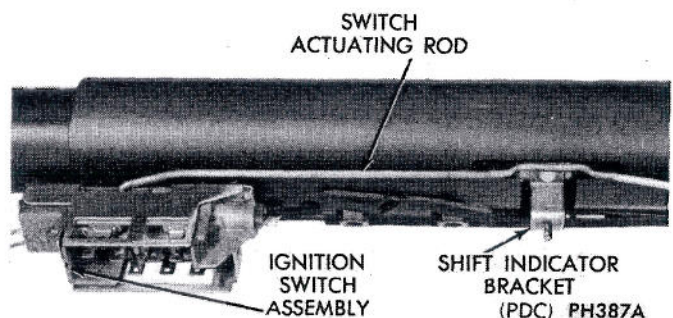
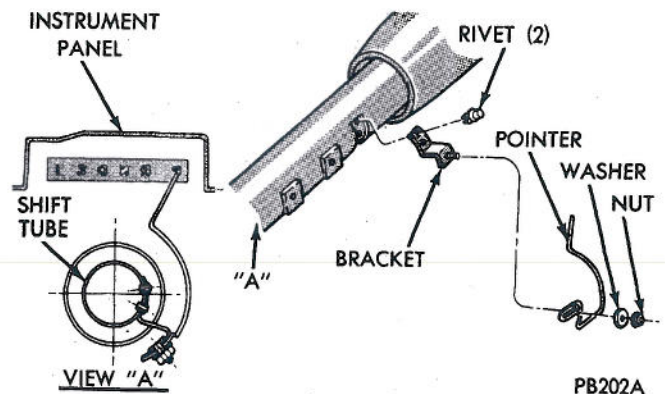
shaft locking wedge and locking rod from upper yoke (Fig. 16).

(22) Remove four bolts securing support to lock plate and remove support from end of column jacket. If necessary, remove two attaching screws and shift gate from the support.

(23) Remove shift tube retaining ring with screw driver. Remove thrust washer.

(24) **Tilt-A-Scope Only:** To remove the shift tube, the two metal rivets mounting the gearshift pointer bracket to the shift tube must be drilled out. Plastic repair rivets, PN 6027976, will be required for reassembly (Fig. 11 and 12).

(25) Using a small screw driver carefully disengage


Fig. 11—Ignition Switch


PB202A

Fig. 12—Gear Selector Pointer Bracket (Tilt-A-Scope Only)