

Fig. 20—Steering Wheel—Disassembled View

PD 71C

(2) Tilt-A-Scope only:

(a) Remove lever knob by pushing on clip in slot and pulling (Fig. 21).

(b) Remove three screws from locking screw assembly. Unscrew assembly and remove. Remove locking lever.

(3) Remove steering wheel retaining nut. Remove steering wheel with Tool C-3428B. **Do not bump or hammer on steering shaft to remove wheel.**

Installation (Fig. 20)

(1) Install the bumper (Tilt-A-Scope only). Install steering wheel with master serration in hub aligned with missing spline tooth on end of steering shaft. Install and tighten retaining nut to 60 foot-pounds.

(2) Tilt-A-Scope only:

(a) Install locking screw thru locking lever and tighten screw to 45 inch-pounds to lock telescoping action.

(b) Position lever in lock (7 o'clock) position and attaching locking lever to locking screw flange with 3 screws (Fig. 20), tighten to 24 inch-pounds.

(c) Check operation of telescoping mechanism as follows:

Rotate locking lever counterclockwise to 5 o'clock position. The wheel should be entirely free to telescope.

Rotate locking lever clockwise making certain it secures wheel in any telescoped position.

(3) Attach horn wire to switch terminal, align switch blocks with clips and push pad into place.

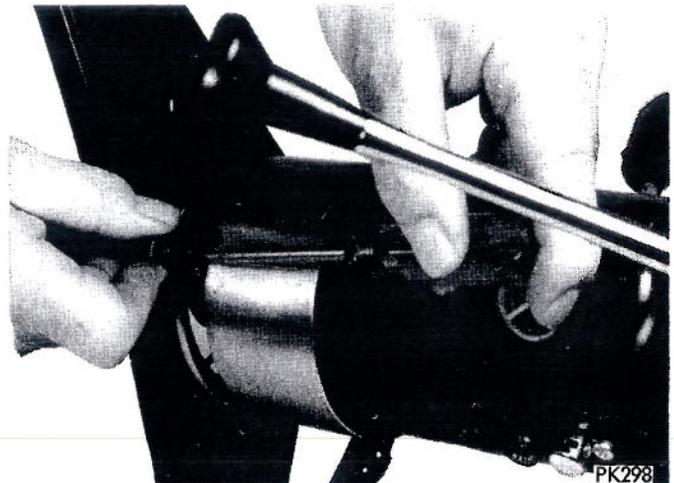


Fig. 21—Removing Lever Knob

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