

STOP LAMP SWITCH ADJUSTMENT

The stop lamp (or stop lamp/speed control) switch and mounting bracket assembly is attached to the brake pedal bracket. The switch is actuated by the brake push rod on H,N,R,W,S,X models and by a striker plate on P,D and C models.

Refer to figures 8 or 9 for proper switch adjustment as follows:

- (1) Loosen switch assembly to pedal bracket attaching screw and slide assembly away from pedal blade or brake push rod.
- (2) Push brake pedal down and allow to return to free position, **do not pull brake pedal back at any time.**
- (3) Place proper spacer gauge on pedal blade or push rod.
- (4) Slide switch assembly toward pedal blade or push rod until switch plunger is fully depressed against spacer gauge (on heavy duty or stop light/speed control switches, depress plunger until switch body contacts spacer gauge).
- (5) Re-tighten switch bracket screw to 75 inch pounds.
- (6) Remove spacer. Be sure that stop lamp switch does not hang up on pedal blade after adjustment.

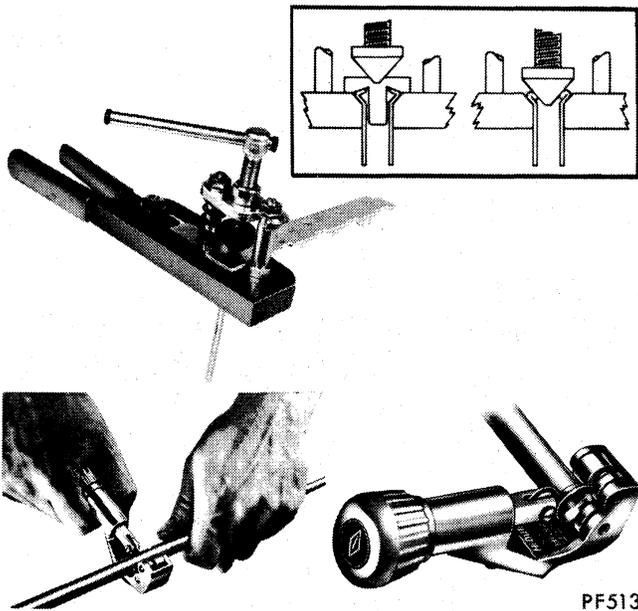


Fig. 7—Cutting and Flaring Steel Tubing

- (9) Remove gauge and continue to screw down until tool is firmly seated in tubing.
- (10) Remove tubing from flaring tool and inspect seat.

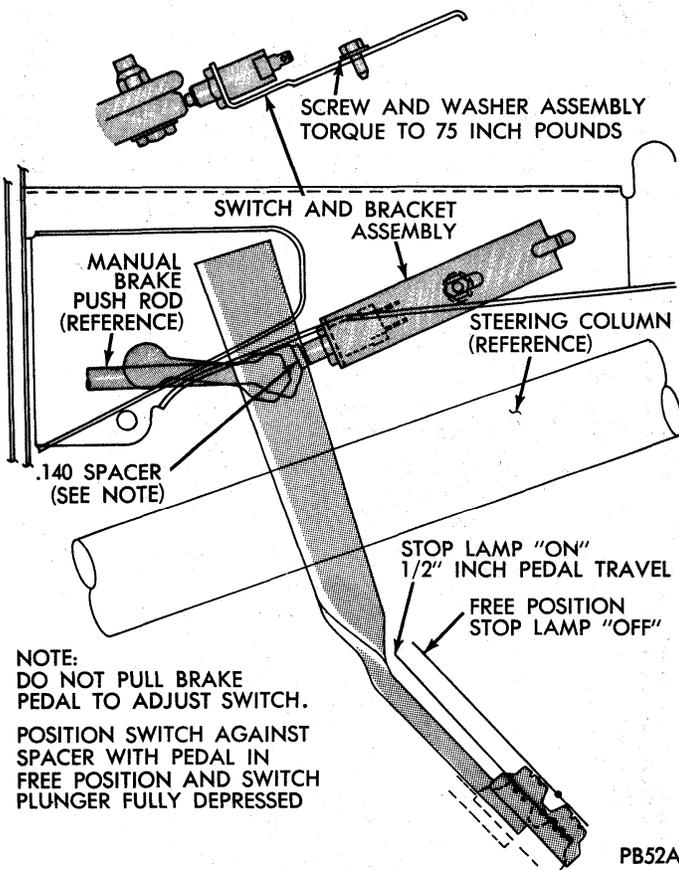


Fig. 8—Stop Lamp Switch Adjustment (H,N,R,W,S and X Models)

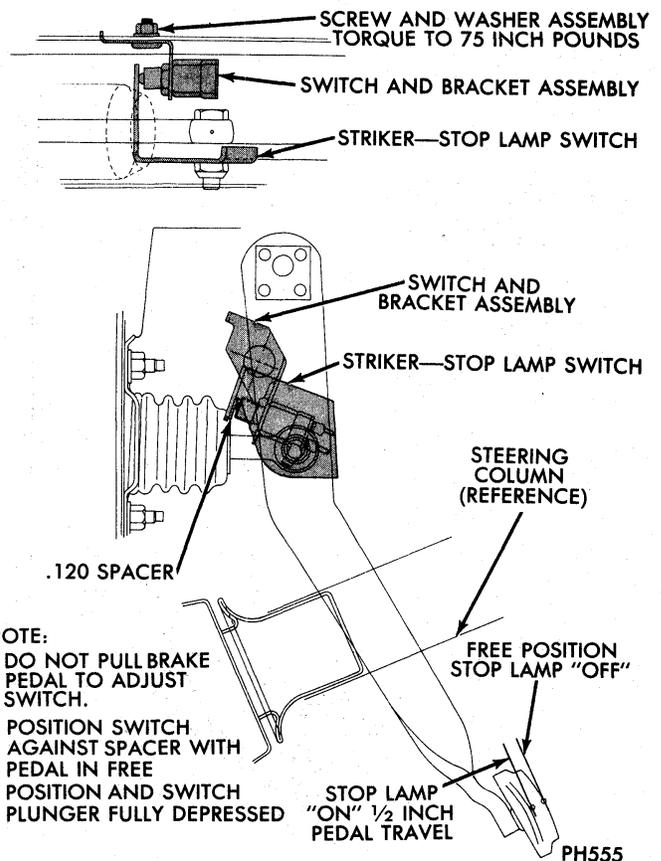


Fig. 9—Stop Lamp Switch Adjustment (P,D and C Models)