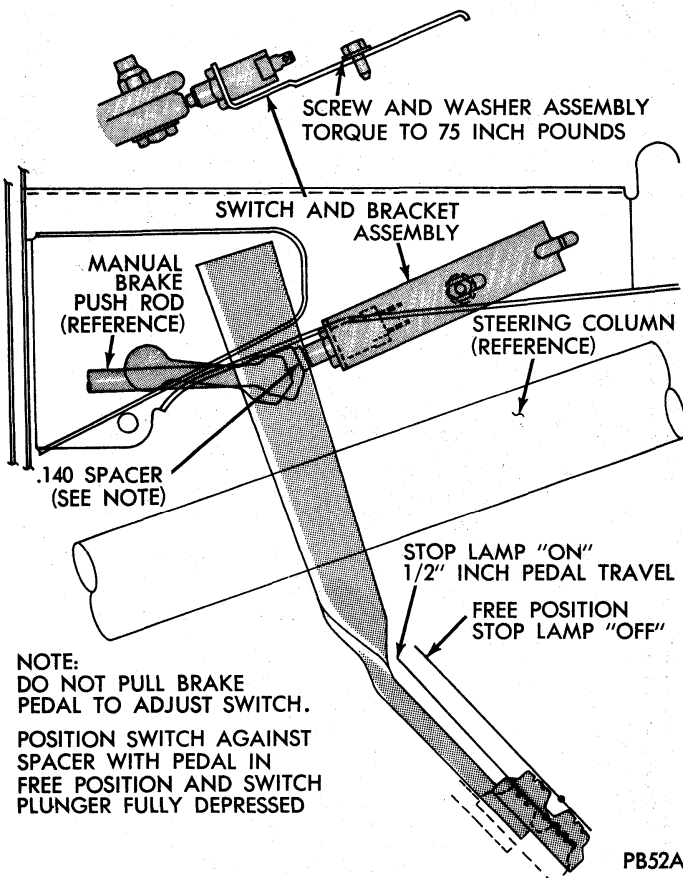


**Fig. 7—Cutting and Flaring Steel Tubing**

(9) Remove gauge and continue to screw down until tool is firmly seated in tubing.

(10) Remove tubing from flaring tool and inspect seat.



**Fig. 8—Stop Lamp Switch Adjustment (H,N,R,W,S and X Models)**

## STOP LAMP SWITCH ADJUSTMENT

The stop lamp (or stop lamp/speed control) switch and mounting bracket assembly is attached to the brake pedal bracket. The switch is actuated by the brake push rod on H,N,R,W,S,X models and by a striker plate on P,D and C models.

Refer to figures 8 or 9 for proper switch adjustment as follows:

(1) Loosen switch assembly to pedal bracket attaching screw and slide assembly away from pedal blade or brake push rod.

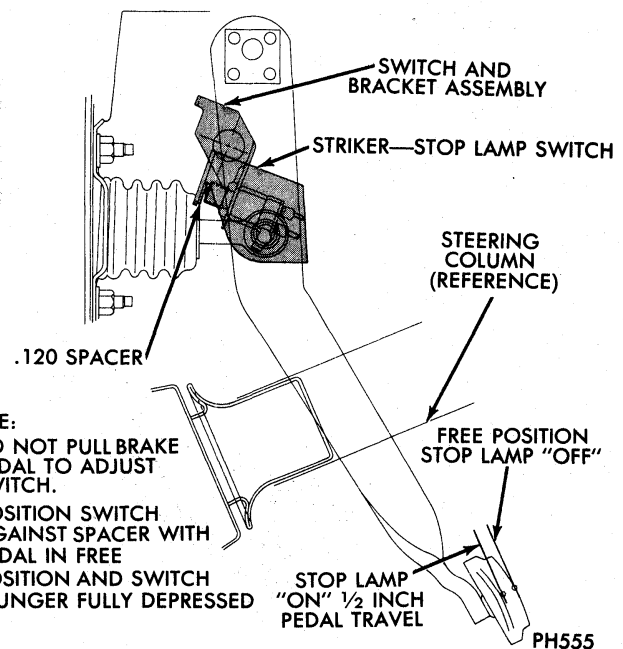
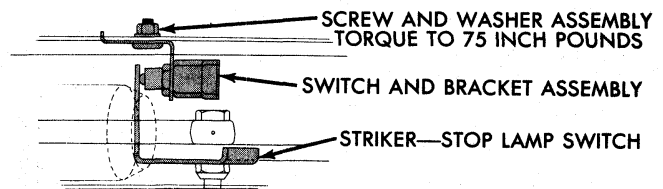
(2) Push brake pedal down and allow to return to free position, **do not pull brake pedal back at any time.**

(3) Place proper spacer gauge on pedal blade or push rod.

(4) Slide switch assembly toward pedal blade or push rod until switch plunger is fully depressed against spacer gauge (on heavy duty or stop light/speed control switches, depress plunger until switch body contacts spacer gauge).

(5) Re-tighten switch bracket screw to 75 inch pounds.

(6) Remove spacer. Be sure that stop lamp switch does not hang up on pedal blade after adjustment.



**Fig. 9—Stop Lamp Switch Adjustment (P,D and C Models)**